

# "DOUBLE JET" GUNDRILL



## ORIGINAL PATENTED DESIGN REDUCES CHIP RAP AND BURRS

Star's unique and original patented design has an additional recessed coolant hole that allows more coolant to flow to the cutting edge while entering and exiting the part.

This design allows the drill to break through intersecting holes or enter irregular surfaces without premature wear.

Additionally, the design helps eliminate chip rap (bird nesting) and burrs that can occur during break out.

### SIZE RANGE:

- · Diameters: .200" 1.500"
- · Overall lengths up to 72"

#### **REWORK PROGRAMS:**

Star SU offers regrind and retipping services that provides a consistent return to the original OEM grind. We are able to provide this service on any other quality manufacturers' products as well.

## SYSTEM TECHNOLOGY FROM ONE SOURCE



- · Straight or Spiral
- · "G" Drills
- · High Performance Points
- · Porting Tools
- · Single or Multi Diameter
- · Super Round Tools (SRT)



- $\cdot$  Single Flute
- · Solid Carbide
- · Double Jet
- · Two Flute Milled
- · Double Crimp
- · Bi-Tip



- · Single or Multi Diameter
- · Straight or Integrated Shank
- · Carbide or Steel Shank
- $\cdot$  Drills and End Mills





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